



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

HT-400-SK-PO
Job Sheet 182854



Part No: HT-400-SK-PO

Job Qty: 1 ea

Part Name: PT-6 Seal Carrier Tool (Twin-Pac) Remove And Install



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 10/29/18

Created By: Patrick Lussier

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/29/18	0.00	0.00	Purchasing		OCT 2 2 2018
110	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging2		OCT 2 2 2018
120	QC	1 pcs		10/29/18	0.00	0.00	QC6		OCT 2 3 2018 68
130	Small Fab	1 pcs		10/29/18	0.00	0.50	Small Fab-4		MLL 9-88
140	QC	1 pcs		10/29/18	0.00	0.00	QC5		OCT 2 4 2018 68
150	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging3-1		MLL 9-89
160	QC21-FG	1 Ea		10/29/18	0.00	0.00	QC21		21 OCT 2 5 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 040903 MANUFACTURE HT-400-SK AS PER DWG -
Descriptions: Certificate of conformity is required
130 - 1-pack case.

x1 *Pat Lussier*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-400-SKP	PT-6 Seal Carrier Tool (Twin-Pac) Remove And Install	1 pcs (1 ea)	100-Purchasing	5120427
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	130-Small Fab	5090860

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-400-SKP	1	2	0
130-Small Fab	10137	1	21	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
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Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 9/5/18 9:19 AM dart.Lussier.Patrick

Container No: S120429



Part: HT-400-SK

Job No: 182854

Serial No/Batch: S120429

Revision:

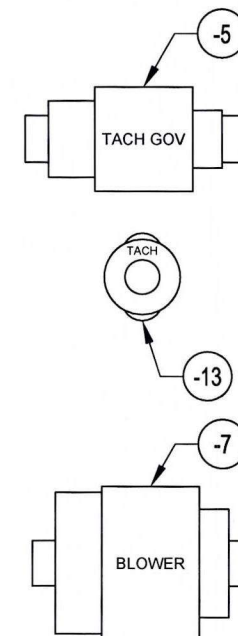
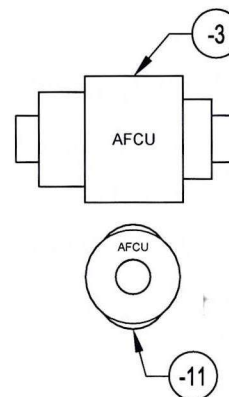
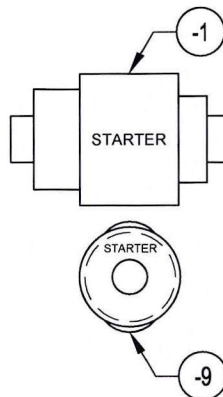
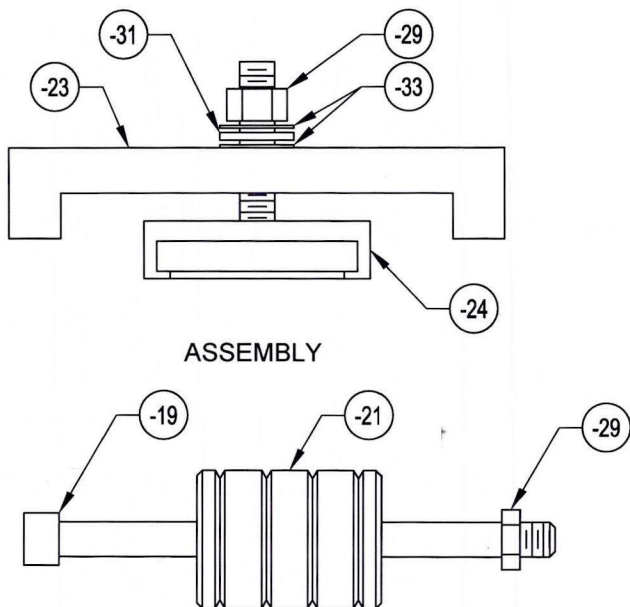
Inspector:

Exp Date:

Instructions:

Date: 10/22/18

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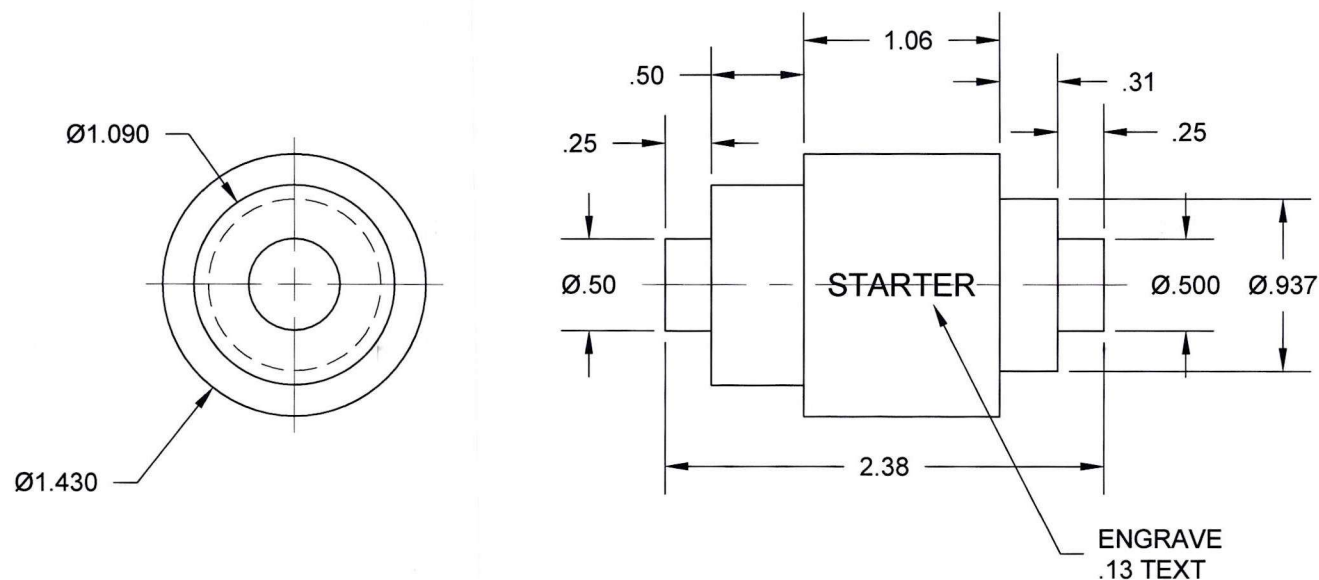
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TO HELI-TECH TITLEBLOCK & REVISION BLOCK, ADDED PISTOL CASE TO BOM.	11/23/09	RJC	RW
1	CH'D -5 DIMENSION FROM 2.38 TO 2.37, ADDED -23 MISSING DIMENSIONS FOR HOLE LOCATION PER G.E.	8/9/11	RJC	RW
1A	CH'D TITLEBLOCKS FROM HELI-TECH TO RED BARN. CH'D ALL-THREAD TO -27. MOVED ALL PARTS TO SEPARATE SHEETS.	9/13/13	RJC	RW
1B	-19 CH'D SIZE WAS 3/8-24 X 6 IS 3/8-24 UNF X 6, CH'D MATERIAL WAS BLACK OR PLAIN IS STEEL, ADDED B/O INFO #91257A470. -21 CH'D MATERIAL WAS STEEL IS SP. -25 CH'D MATERIAL WAS STEEL IS 1018. -27 CH'D DIMENSION WAS 3/8-24 X 1-7/8 IS 3/8-24 UNF X 2.0. -29 CH'D MATERIAL WAS BLACK OR PLAIN IS STEEL CH'D DIMENSION WAS 3/8-24 IS 3/8-24 UNF, CH'D ADDED B/O INFO #95462A515. -31 AND -33 ADDED SUPPLIER APPLIED INDUSTRIAL. -35 ADDED SUPPLIER RSR SPORTS ADDED MATERIAL PLASTIC.	6/26/14	DJN	GE

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	STARTER-GENERATOR SEAL INSTALL TOOL	6061	Ø1-1/2 X 2-3/8	2
			-3	1	FUEL CONTROL SEAL INSTALL TOOL	6061	Ø1-1/2 X 2-3/8	3
			-5	1	TACH & GOVERNOR SEAL INSTALL TOOL	6061	Ø1-1/4 X 2-3/8	4
			-7	1	OIL COOLER BLOWER SEAL INSTALL TOOL	6061	Ø1-3/4 X 2-3/8	5
			-9	1	STARTER-GENERATOR SEAL REMOVAL TOOL	STRESS PROOF	Ø1-1/4 X 1-3/16	6
			-11	1	FUEL CONTROL SEAL REMOVAL TOOL	STRESS PROOF	Ø1-1/4 X 1-3/16	7
			-13	1	TACH & GOVERNOR SEAL REMOVAL TOOL	STRESS PROOF	Ø1 X 1-3/16	8
			-19	1	HEX BOLT	STEEL	3/8-24 UNF X 6 MCMASTER CARR #91257A470 (MOD.)	9
			-21	1	SLIDER	STRESS PROOF	Ø1-1/2 X 2	10
			-23	1	OIL COOLER BLOWER TOOL	6061	1 X 1 X 5-1/2	11
			-24	1	WELDMENT			12
			-25		OIL COOLER BLOWER TOOL	1018	Ø2-1/2 X 5/8	13
			-27		STUD	STEEL	3/8-24 UNF X 2 MCMASTER CARR #92580A109	14
		B/O	-29	2	HEX NUT	STEEL	3/8-24 UNF MCMASTER CARR #95462A515	1
		B/O	-31	1	THRUST BEARING		APPLIED INDUSTRIAL #NTA-613	1
		B/O	-33	2	THRUST WASHER		APPLIED INDUSTRIAL #TRA-613	1
		B/O	-35	1	PISTOL CASE	PLASTIC	RSR SPORTS #10137	N/S
ASSY	-24							

		TITLE	
		SEAL REMOVE & INSTALL KIT	
DWG NO.		HT-400-SK	
REV		1B	
MATERIAL		DRAWN BY: COLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT	
.XX ± .03 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 1:2		PRATT & WHITNEY PT-6	
DATE 4-29-03		SHEET 1 of 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

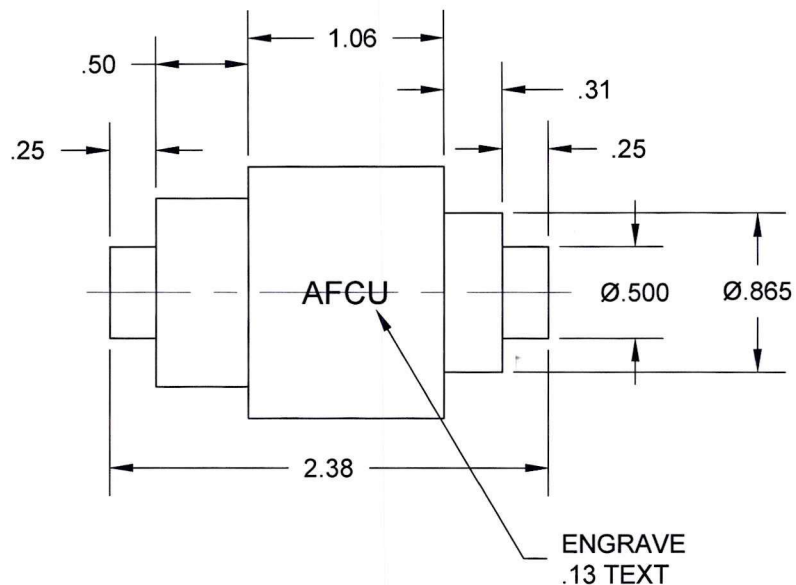
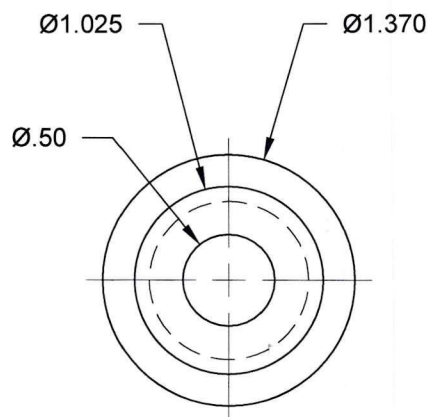


(-1)
STARTER-GENERATOR
SEAL INSTALLATION TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-1	REV 1B
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH ANODIZE CLEAR
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 2 of 14	

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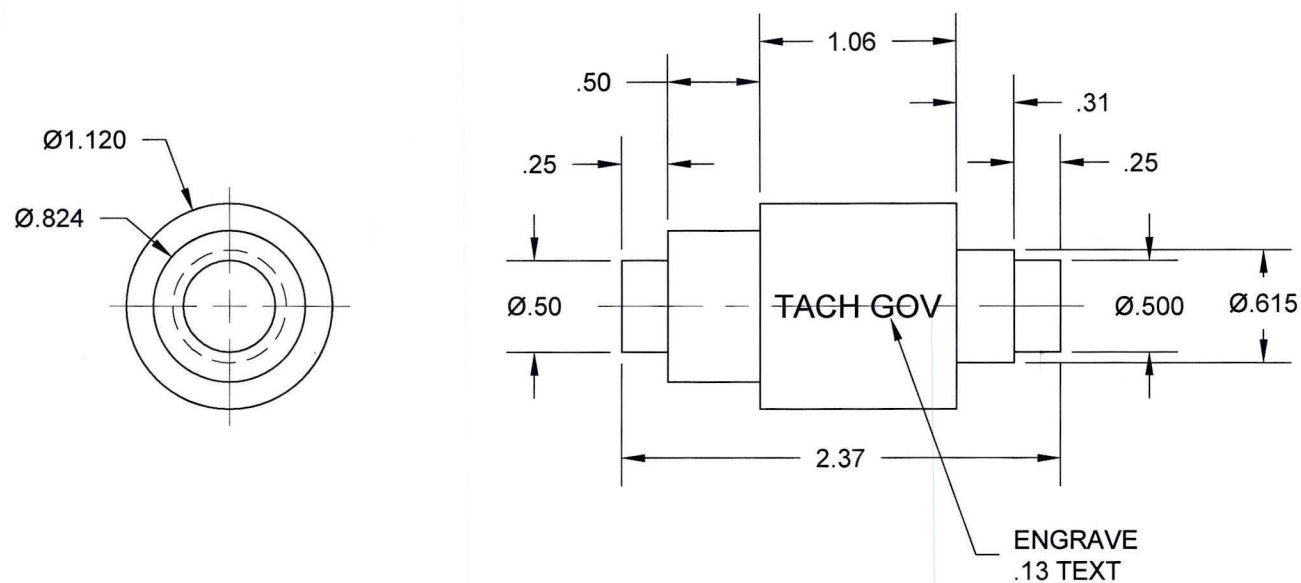


(-3)
FUEL CONTROL
SEAL INSTALLATION TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-3	REV 1B
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH ANODIZE CLEAR
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 3 of 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -5 DIMENSION FROM 2.38 TO 2.37 PER G.E.	8/9/11	RJC	RW



-5

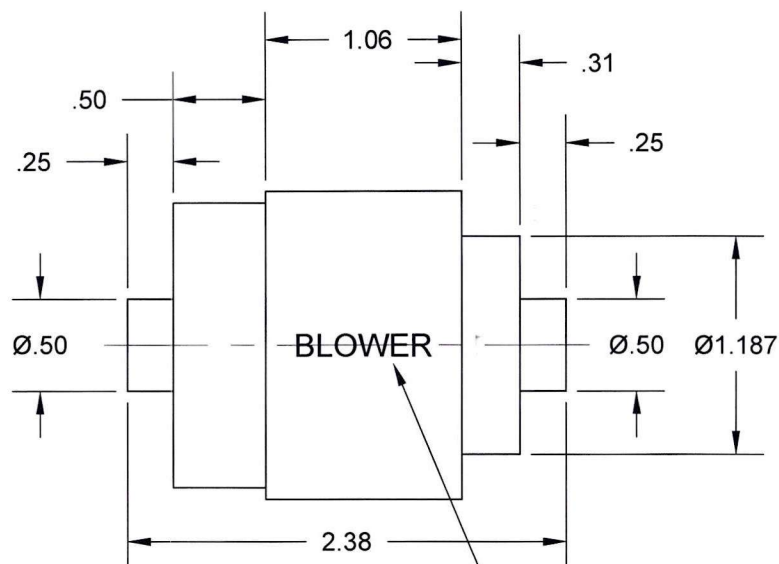
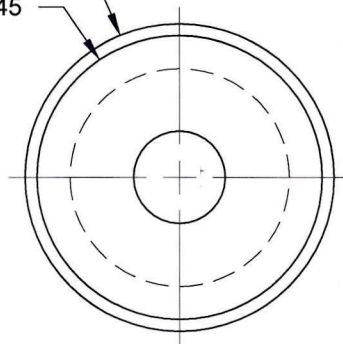
TACH & GOVERNOR
SEAL INSTALLATION TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-5	REV 1B
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
PRATT & WHITNEY PT-6	
SCALE 1:1	DATE 4-29-03
SHEET 4 of 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

Ø1.675
Ø1.545



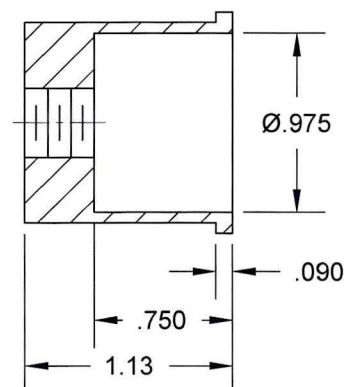
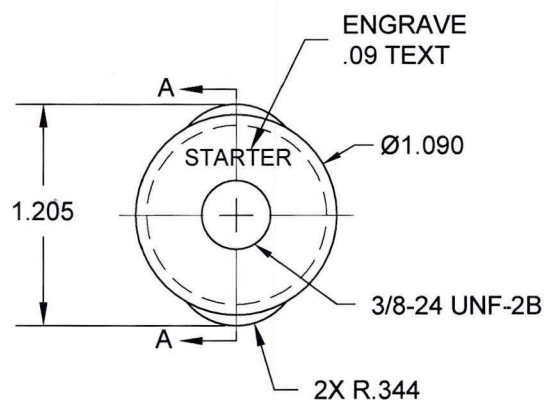
ENGRAVE
.13 TEXT

(-7)
OIL COOLER BLOWER
SEAL INSTALLATION TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-7	REV 1B
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .03 ANGLES ± 5°	
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
PRATT & WHITNEY PT-6	
SCALE 1:1	DATE 4-29-03
SHEET 5 of 14	

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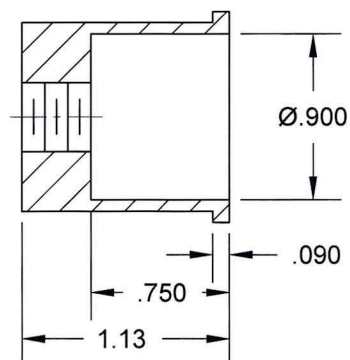
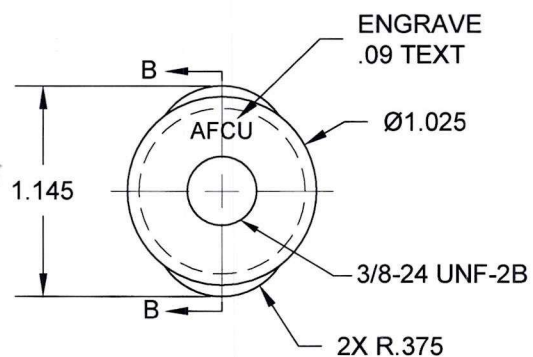
SECTION A-A

(-9)
STARTER-GENERATOR
SEAL REMOVAL TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-9	REV 1B
MAT'L STRESS PROOF	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC HEAT TREAT BLACK OXIDE	
USED ON MODEL PRATT & WHITNEY PT-6	
SCALE 1:1	DATE 4-29-03
SHEET 6 of 14	

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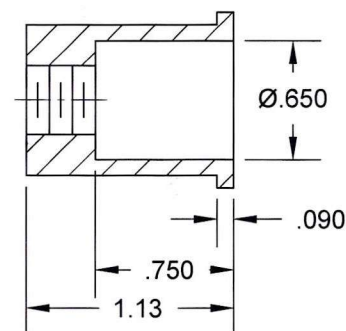
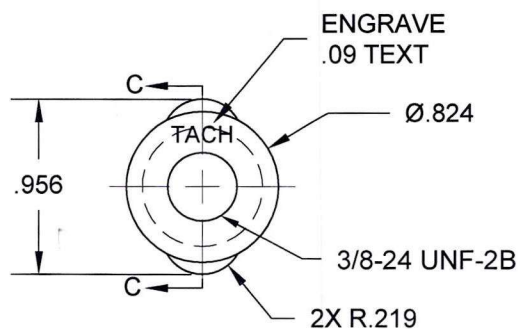
SECTION B-B

(-11)
FUEL CONTROL
SEAL REMOVAL TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-11	REV 1B
MAT'L STRESS PROOF	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC HEAT TREAT FINISH BLACK OXIDE USED ON MODEL PRATT & WHITNEY PT-6	
SCALE 1:1	DATE 4-29-03
SHEET 7 of 14	

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REVISIONS			
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SECTION C-C

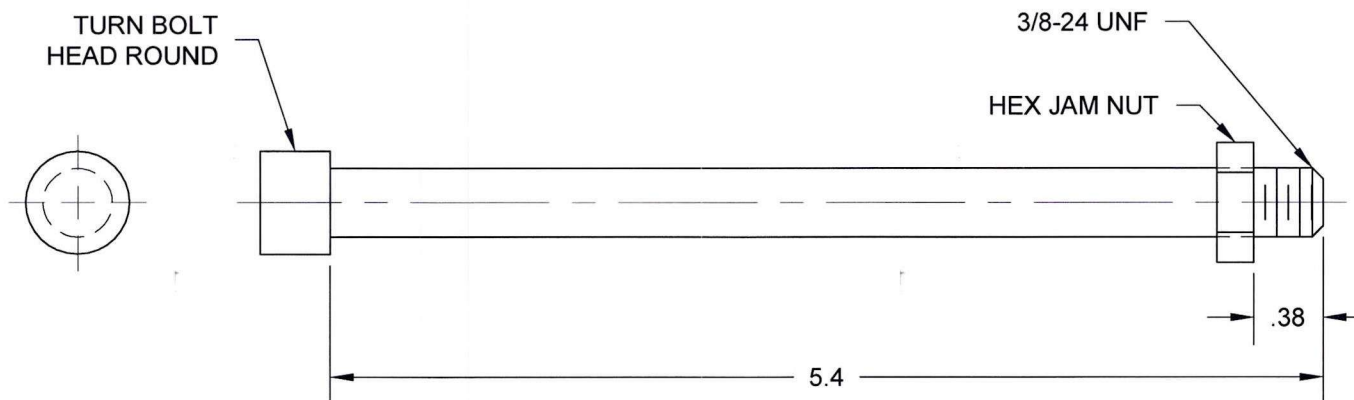
-13

TACH & GOVERNOR
SEAL REMOVAL TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-13	REV 1B
MAT'L STRESS PROOF	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 8 of 14	

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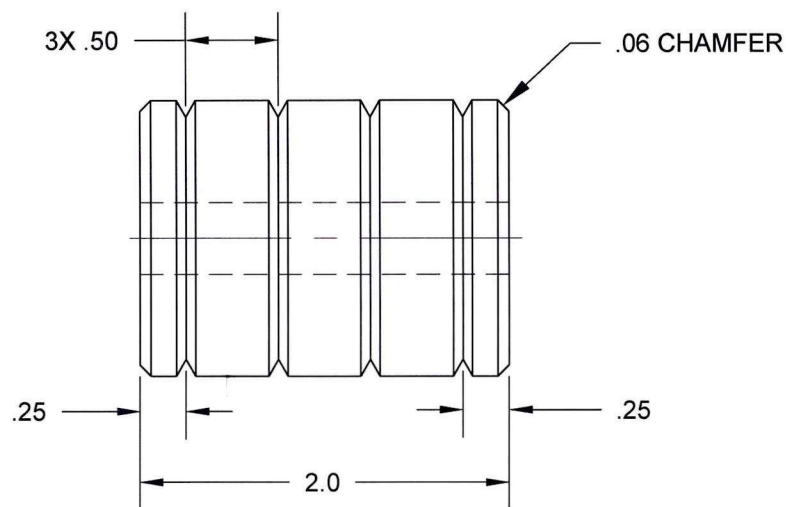
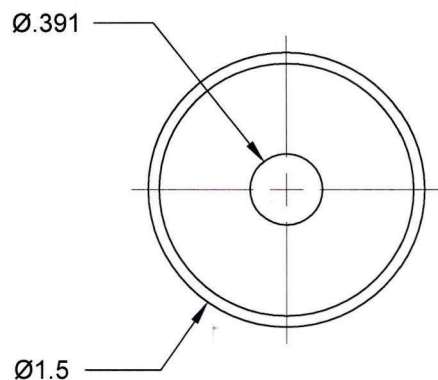


(-19)
HEX BOLT
CUT TO LENGTH AS SHOWN

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-19	REV 1B
MAT'L STEEL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D. Well</i> HEAT TREAT FINISH BLACK OXIDE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 9 of 14	

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REV	DESCRIPTION	DATE	INITIAL

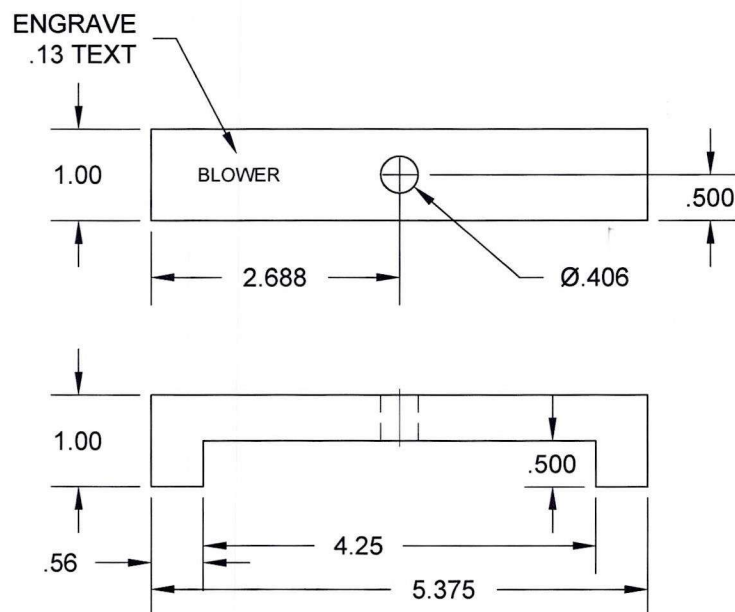


(-21)
SLIDER

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-21	REV 1B
MAT'L STRESS PROOF	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
HEAT TREAT BLACK OXIDE	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4-29-03
SHEET 10 of 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED -23 MISSING DIMENSIONS FOR HOLE LOCATION PER G.E.	8/9/11	RJC	RW



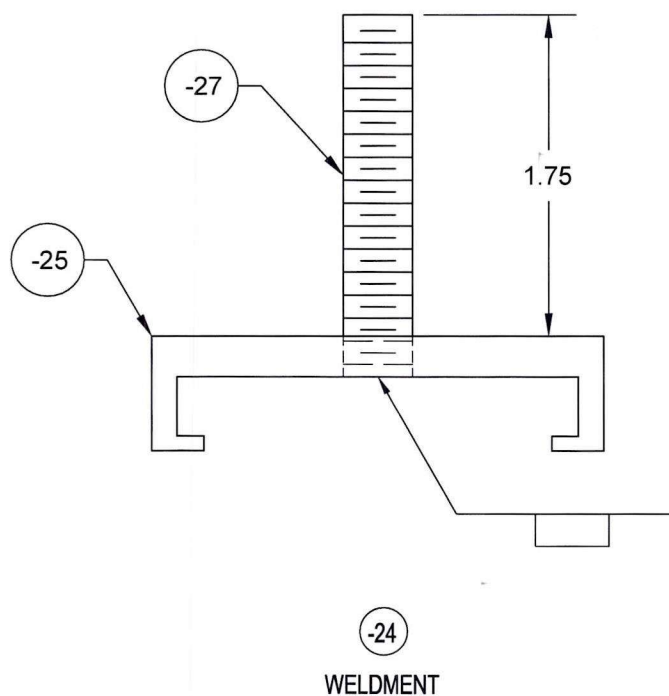
(-23)

OIL COOLER BLOWER TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-23	REV 1B
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH ANODIZE CLEAR
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4-29-03
SHEET 11 of 14	

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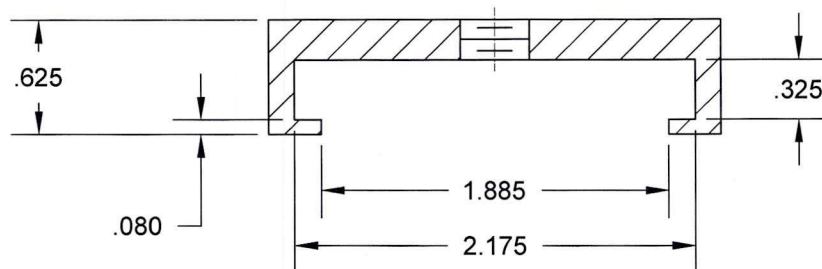
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



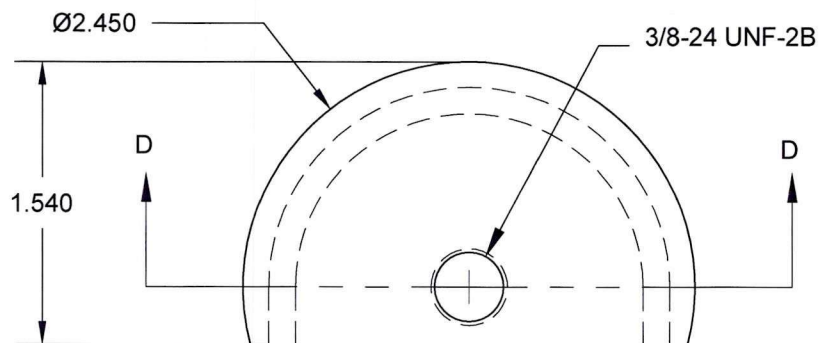
DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-24	REV 1B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 4-29-03
SHEET 12 of 14	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION D-D



-25

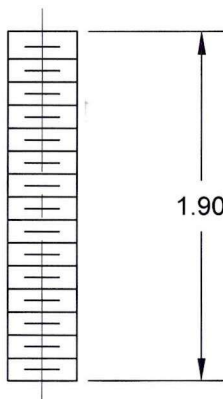
OIL COOLER BLOWER TOOL

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-25	REV 1B
MAT'L 1018	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE - 24 WELDMENT SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 13 of 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

3/8-24 UNF



(-27)

STUD

DART AEROSPACE	
TITLE SEAL REMOVE & INSTALL KIT	
DWG NO. HT-400-SK-27	REV 1B
MAT'L STEEL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE - 24 WELDMENT SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL PRATT & WHITNEY PT-6
SCALE 1:1	DATE 4-29-03
SHEET 14 of 14	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040903

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No:	PO040903
PO Date:	8/30/18
Due Date:	10/29/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: **Phone:**

Revision

Ship To:

Pymt Terms: Net 30

Freight Terms:**Special Comments:**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	182854	HT-400-SKP			PT-6 Seal Carrier Tool (Twin-Pac) Remove And Install REV 1B	Firmed	-	10/29/18	1 pcs	0 pcs	1 pcs	\$1,547.00/pcs	\$1,547.00

Grand Total:	\$1,547.00
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Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

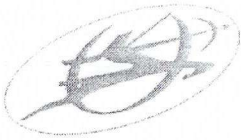
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/6/18 7:58 AM dart.Lussier.Patrick



PHGE Machineworks dba
Arrowtech Machineworks
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 290

Date: 10/19/2018
PO Ref: 040860 & 040903 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

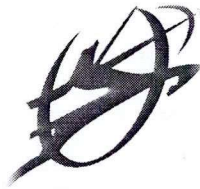
Qty	Item	Part No.
1	POSITIONING GUAGE	RBEB670-P0001-101 ✓
1	LANDING GEAR BEARING TOOL	RBT18632 REV 4 ✓
1	MAIN ROTOR MAST NUT WRENCH	RBA9829-A REV 4
1	MAIN TRANSMISSION DRAIN TOOL	RBH9807 REV 1A ✓
1	SOCKET WRENCH	RBE1X36-176-779 REV 2 ✓
1	M/R BLADE BOLT EXTRACTOR	RBT18526 REV 1 ✓
1 ✓	SEAL REMOVE & INSTALL KIT ✓	HT-400-SK REV 1B ✓

Received by:

Packaged by: AMP

Checked by: Q.S.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:040903

Dated: 10/19/2018

Our Order / Job No:040903-1AWT

Order Qty:1

Part Name: SEAL REMOVE & INSTALL KIT

Part Number: HT-400-SK

Lot Size:N/A

Ship Date: 10/19/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:HT-400-SK

Rev:1B

Material Size and Type: -1,-3,-5,-7,-23/ALUM.;-9,-11,-13,21/STRESS PROOF STEEL; -25/1018 STEEL

Material Specifications: ALUM: ASTM B221; STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV D; CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

10/19/18

Signed:

Herman M. Loh

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com